

Innovating Machinery Empowering Industries

Ointment / Cosmetics Solution













Welcome to XTECHNOCRAT



Xtechnocrat is a trusted name in the pharmaceutical machinery industry, driven by innovation, precision, and reliability. With a collective team experience of over 40 years, we specialize in designing, manufacturing, and delivering world-class pharmaceutical processing and packaging machinery that meets global regulatory standards.

Our commitment lies in "Smart Machine Innovation," where advanced engineering meets customer-centric design to empower pharma manufacturers worldwide.

XTECHNOCRAT is INDIA's FIRST Single Source Supplier for Pharma Machinery as Turn Key Projects & Industrail Robotics.

XTECHNOCRAT is in Manufacturing of Pharma Machines for OSD, Tube, Oral & Injectable liquid, Dry Powder, Sachet, Stick pack as Integrated Line, End of Line Solution, Industrial Automation, Industrial Robotics, Labelling Machine, Clean Room Furniture, Vision Inspection and Track & Trace Solution and Automatic Storage Solution.

Vision

To be a global leader in providing innovative, reliable, and sustainable engineering solutions that empower industries to achieve efficiency, precision, and growth.

Mission

our mission is to design and deliver world-class machinery and automation solutions with cutting-edge technology, uncompromising quality, and customer-centric service. We aim to create value through innovation, foster long-term partnerships, and contribute to the advancement of manufacturing excellence.

Objectives

- Innovation & Technology
- Quality & Compliance
- Customer Focus
- Sustainability
- Global Expansion
- People & Growth



TURNKEY PROJECTS



We specialize in delivering end-to-end pharmaceutical turnkey solutions, ensuring seamless project execution from concept to commissioning. With decades of combined industry expertise, our team guarantees precision, compliance, and innovation at every stage.

Project Includes

- Master Planning
- Machine Manufacturing Facility
- Unique Design
- Installation & commissioning
- Mainteneance & Reapir Services

Our Turnkey Services Include

Project Consultancy & Design

- · Feasibility studies and project planning
- · Conceptual, basic & detailed engineering design
- cGMP-compliant facility layout as per WHO, USFDA, EU guidelines

Facility Construction & Setup

- State-of-the-art cleanroom construction
- HVAC, water systems, and utility design
- · Modular facility development

Pharma Machinery & Equipment Supply

- Granulation, coating, compression, and encapsulation lines
- · Liquid, ointment, and sterile injectable plants
- Packaging, labeling, and inspection machinery





Validation & Documentation

- IQ, OQ, PQ validation protocols
- · Regulatory documentation support
- (USFDA, EU GMP, WHO GMP, MHRA, TGA)
- Compliance audits & gap analysis

Automation & Smart Manufacturing

- PLC & SCADA integrated systems
- Industry 4.0 compliant manufacturing solutions
- Data integrity and electronic batch recording (21 CFR Part 11 compliant)

Training & After-Sales Support

- · Operator & staff training
- · Maintenance contracts and technical support
- Continuous process improvement consulting





Industries We Serve



















Why Choose Us

40+ Years of Combined Expertise

Global Project Experience Quality-Driven & Cost-Effective One-Stop Turnkey Solutions



OINTMENT MANUFACTURING PLANT



The Ointment Manufacturing Plant is a state-of-the-art system designed for the efficient and hygienic manufacturing of pharmaceutical ointments, creams, lotions, gels, and cosmetic formulations. Engineered with precision and built to comply with GMP standards, the plant ensures uniform product quality, safe operation, and high production efficiency.



Technical Specifications

| Model | XT-OMP-100 | XT-OMP-500 | XT-OMP-1000 |
|------------------------|----------------------------|-----------------------------|----------------------------|
| Working Capacity Ltrs. | 100 | 500 | 1000 |
| Gross Capacity Ltrs. | 120 | 600 | 1200 |
| MOC | 17 17 | All Non-Contact Parts SS304 | TECHNOC |
| Jacket Material | Water | Water | Water |
| Heating Element | Electrical Heater | Electrical Heater | Electrical / Steam Heater |
| Material of Insulation | Glass Wool | Glass Wool | Glass Wool |
| Insulation | 50 mm | 50 mm | 50 mm |
| Agitator | Top / Bottom Fixed Stirrer | Top / Bottom Fixed Stirrer | Top / Bottom Fixed Stirrer |
| Motor | 1 HP, 50-1440 RPM, | 3 HP, 50-1440 RPM, | 7.5 / 10 HP, 50-1440 RPM, |
| Power Supply | 415 V / 50 Hz / 3 Ph / AC | 415 V / 50 Hz / 3 Ph / AC | 415 V / 50 Hz / 3 Ph / AC |
| A.C. Drive | Yes | Yes | Yes |



TUBE FILLING MACHINE



Automatic Rotary Tube Filling and Sealing Machine

Technical Specifications

| Model | Semi Auto | Auto Single Head | Auto Double Head |
|-------------------------------------------|------------------------------------------------------|------------------------------------------------------|------------------------------------------------------|
| No. of Filling Head | Single Head | Single Head | Double Head |
| No. of Station | (Geneva Cam Driven) | (Geneva Cam Driven) | (Geneva Cam Driven) |
| Tube Loading | Manual | Auto Single | Auto Double |
| Hopper Capacity | 20 Litre | 25 Litre | 35 Litre |
| Output (Per Min) | 27 - 30 tubes | 30 - 40 tubes | 40 - 80 tubes |
| Tube Diameter | 12 to 50 mm | 12 to 50 mm | 12 to 50 mm |
| Tube Length | 50 to 200 mm | 50 to 200 mm | 50 to 200 mm |
| Max. Filling Capacity | 15 to 200 grams | 15 to 200 grams | 15 to 200 grams |
| Syringe Option | 5 to 20 grams 30 to 100 grams 100 to 200 grams | 5 to 20 grams 30 to 100 grams 100 to 200 grams | 5 to 20 grams 30 to 100 grams 100 to 200 grams |
| Air Heater | 2 Kw | 2 Kw | 2.5 Kw |
| Water Pump (For Cooling of the Heater) | 0.50 H.P. | 0.50 H.P. | 0.50 H.P. |
| Power | 1 H.P. | 1 H.P. | 2 H.P. |
| Electrical | 440 Volts, 3 Phase, 50 Hertz, Four Wire System | 440 Volts, 3 Phase, 50 Hertz, Four Wire System | 440 Volts, 3 Phase, 50 Hertz, Four Wire System |
| Compressed Air | 6 Bar | 10 Bar | 12 Bar |
| Machine Dimension MM | 900 x 1100 x 1800 | 1200 x 1200 x 1800 | 2200 x 1200 x 1800 |
| Compressed Air | 250 Kgs. | 350 Kgs. | 465 Kgs. |









Automatic Single Head Linear Tube Filling Machine





| Capacity | 60 Tubes/Min | 120 Tubes/Min |
|------------------|-----------------|-----------------|
| Power | 4.25 KW | 4.25 KW |
| Packaging type | Plastic Tubes | Plastic Tubes |
| Usage/App | Pharma | Pharma |
| Brand | Xtechnocrat | Xtechnocrat |
| Machine Type | Automatic | Automatic |
| Filling System | Fully-Automatic | Fully-Automatic |
| Filling Range | 3gm to 250 gm | 3gm to 250 gm |
| Filling Accuracy | +/-1% | +/-1% |
| Tube Diameter | 11mm to 60 mm | 11mm to 60 mm |
| Tube Length | 80mm to 210 mm | 80mm to 210 mm |
| Sealing System | Hot Air Sealing | Hot Air Sealing |
| Compressed Air | 6 Bar Max | 8-10 Bar Max |
| Chilled Water | 8-10 Degree C | 8-10 Degree C |
| Weight | 650 Kgs Approx | 850 Kgs Approx |



Automatic Double Head Linear Tube Filling Machine

Double Head Jar/Bottle Filling Machine



| | Туре | Double Head Jar/Botlte | |
|---|----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| | Suitable for type of Bottle/Jar | | |
| | Output(Tubes/Hour) (Max) | 2400-3000 tubes /hr.(Depends upon the viscosity of the filling material, and the fill volume) 5-30grm 40-50 Bottle/Min. 40-100grm 30-40 Bottle/Min. 100-250grm 30-25Bottle/Min. 250-1000grm 25-20Bottle/Min. | eat. |
| | Filling Range | 5gms-1000gms (With Interchangeable syringe pumps) | |
| Ì | Filling accuracy | +2% of fill weight | |
| | Product Types to be handled | Cream, Gel, Ointment, Toothpaste, facewash, handwash, Chawanprash etc. | |
| | Hopper Capacity | 30-50ltr. | |
| | Utility supply in customer scope | Filtered dry compressed air 6-8kg pressure. | |
| | Machine Dimension | Width:-1700mmLength:-1350mmHeight:-2200 mm | 247 |
| | Weight | 650kgs Approx | 200 |





TECHNOLOGY: Tube Filling

INDUSTRY: Home Care, Personal Care, Food, Chemicals

SEGMENT: Other Home Care, Liquid Soaps, Cosmetics, Deodorants, Hair Care, Men's Shaving,

Toothpaste, Skin & Sun Care, Oils & Fats, Spreads, Other Chemicals

This is a side-load, continuous motion cartoning machine suitable for automatic packaging of pharmaceutical, nutraceutical, cosmetic and food products into pre-glued cartons. It features a balcony-style design, a neat separation between electrical and mechanical sections and belt-driven mechanical movements for low-noise operation. Positive carton pick-up and forming, controlled transportation based on an adjustable belt system, and coated guides to eliminate marking on components allow smooth operation and materials handling. The extended carton magazine offers a very high loading capacity and can be moved away from the product flow area to allow full machine accessibility for maintenance and changeover. Tuck-in, hot melt or a combination of tuck-in and hot melt (tamper evident) flap closures are available.



Specifications

- Machine depth (mm)3350
- Machine height (mm)2220
- Machine length (mm)5200
- Machine weight (kg)6500
- Max filling volume (ml)200
- Min filling volume (ml)1
- Max pack length (mm)200
- Min pack length (mm)50
- Packaging material
 Aluminium Laminated Plastic
- Packaging Shape Cylindrical Oval



AUTO CARTONING MACHINE



Intermittent Cartoning Machine

| Sr. No. | Description | Indicative Specification | | |
|------------|----------------|--------------------------|--------------|--|
| 1 | Carton Type | Gluing or Tuckin 7.5"P | | |
| | Carton Size | Minimum (mm) | Maximum (mm) | |
| 2 | Width | 40 | 150 | |
| | Height | 30 | 100 | |
| | Length | 85 | 200 | |
| Sr. No. | Description | Indicative Specification | | |
| 1 | Booklet Folded | | and pasted | |
| | Booklet size | Minimum (mm) | Maximum (mm) | |
| 2 | Width | 30 | 50 | |
| | Length | 40 | 100 | |
| | Thickness | 3 | 8 | |
| Sr. No. | Description | Indicative Specification | | |
| 1 | Leaflet | Prefolded | | |
| | Folded Size | Minimum (mm) | Maximum (mm) | |
| 2 | Width | 25 | 40 | |
| | Length | 110 | 180 | |

MODEL XT-IC 120



Continuous Cartoning Machine

MODEL XT-HC 120 Well Suited To Handle Products Such as Tubes, Bottles, Vials, Blisters, Soaps, Sachets, Pouches Etc.



Features

- Continuous motion loading enables gradual and smooth product insertion.
- Safety features to protect the machine against mechanical and electrical overloads.
- Programmable operational time for key machine functions.
- HMI enables fast and easy troubleshooting of issues reducing downtime.
- Programmable user profiles to restrict HMI access based on user level.
- Variable speed drive allows to match cartoning speed with upstream equipment such as a tube filling.
- · Bottle filling or labelling machine.

Technical Specifications

| Carton Length | 55 mm - 65 mm (2-chain machine) 65 mm - 180 mm (3-chain machine) 75 mm - 210 mm (4-chain machine) | |
|-------------------------------|-------------------------------------------------------------------------------------------------------|--|
| Carton Width | 20mm - 80mm | |
| Carton Height | 15mm-60mm | |
| Carton Type | Reverse tuck-in, glued closure straight tuck-in | |
| Carton Specification | 280-350gsm (140° pre-folded) | |
| Folded Leaflet Specifications | 20-40mm Width 110-170 mm Length | |
| Machine Speed | 120 Cartons/minute | |
| Power Consumption | ~4.0 kw, 3 phase 415V, 50 Hz | |
| Compressed Air Pressure | 4.5 kg/cm2 (minimum) | |
| Compressed Air Volume | 12-18 CFM (depending on optional items) | |
| Net Weight | ~1300kg | |
| Gross Weight | ~1800kg | |
| Machine Dimension (LxBxH) | 4200mmX2060mmx2010mm (Basic Machine) | |







Optional Items

- Pre-folded leaflet insertion unit, folding and insertion unit.
- Online printing or debossing with stereos.
- TIJ/CIJ printing unit with printing inspection system.
- Safety guards with/without door switch interlock.
- Transfer systems for bottles, vials, tubes, blisters etc. available.
- Barcode/ Pharmacode detection for carton and leaflet.
- CE certification of the machine.
- 21 CFR Part 11 Compliance.

Interlocks and Alarms

- No-product no-leaflet
- No-leaflet no-carton
- No-carton no-push
- Low Air pressure detection and action
- Pusher overload detection and action
- Drive overload detection and action
- Low carton/leaflet level warnings

Technical Specification

| Carton Length | 55 mm - 65 mm (2-chain machine) 65 mm - 180 mm (3-chain machine) 75 mm - 210 mm (4-chain machine) | |
|-------------------------------|-------------------------------------------------------------------------------------------------------|--|
| Carton Width | 20mm - 80mm | |
| Carton Height | 15mm-60mm | |
| Carton Type | Reverse tuck-in, glued closure straight tuck-in | |
| Carton Specification | 280-350gsm (140° pre-folded) | |
| Folded Leaflet Specifications | 20-40mm Width 110-170 mm Length | |
| Machine Speed | 200 Cartons/minute | |
| Power Consumption | ~4.0 kw, 3 phase 415V, 50 Hz | |
| Compressed Air Pressure | 4.5 kg/cm2 (minimum) | |
| Compressed Air Volume | 12-18 CFM(depending on optional items) | |
| Net Weight | ~1500kg | |
| Gross Weight | ~2200kg | |
| Machine Dimension (LxBxH) | 4000mmx2060mmx2010mm(Basic Machine) | |



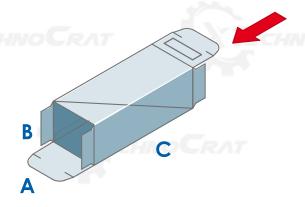
MODEL XT-HC 320





The HC320 is a side-load, continuous motion cartoning machine suitable for automatic packaging of pharmaceutical, nutraceutical, cosmetic and food products into pre-glued cartons. It features a balcony-style design, a neat separation between electrical and mechanical sections and belt-driven mechanical movements for low-noise operation. Positive carton pick-up and forming, controlled transportation based on an adjustable belt system, and coated guides to eliminate marking on components allow smooth operation and materials handling. The extended carton magazine offers a very high loading capacity and can be moved away from the product flow area to allow full machine accessibility for maintenance and changeover. Tuck-in, hot melt or a combination of tuck-in and hot melt (tamper evident) flap closures are available.





| | A (mm) | B (mm) | C (mm) |
|-----------|---------------|---------------|----------|
| XT-HC 320 | 15 ÷ 90 | 15 ÷ 90 | 60 ÷ 220 |

| | XT-HC 320 | |
|----------------------|-----------------|--|
| Mechanical output | 300 carton/min | |
| Power supply | 230÷400V - 50Hz | |
| Installed power | | |
| Hot melt closure | 9 kW | |
| Tuck-in closure | 3 kW | |
| Max. air consumption | 350 NI/min | |
| Changeover time | 20 min | |
| Approx. weight | 1,950 kg | |



Vertical Cartoning Machine





MODEL XT - VC 120

Features

- Automatic carton erection-manual product insertion.
- Automatic leaflet insertion available (optional).
- Safety features to protect the machine against mechanical and electrical overloads.
- Interlocking operation between product detection, leaflet placement, carton placement and pusher operation, If carton is not placed, the leaflet insertion shall be by-passed.
- Programmable operational time for key machine functions.
- HMI enables fast and easy troubleshooting of issues reducing downtime.
- Programmable user profiles to restrict HMI access based on user level.
- Variable speed drive allows to match cartoning speed with available human resources.
- Empty carton rejection system comes pre-installed with this machine.

| Specification | Ratings | CHNOCR |
|-------------------------------|-----------------------------------------------------------------|---------------------|
| Power Consumption | 2.5 kw (approx.) | |
| Machine Speed | upto 120 cartons/ | minute |
| Carton Dimension Supported | 1. Length: 65-320mm 2. Width: 20-135mm 3. Height: 20-90mm | |
| | Net Weight | 1200kg (Approx.) |
| Machine Weight | Gross Weight | 1500kg (Approx.) |
| Machine Dimension (LxBxH) | 4610mmx1893mmx1848mm | |
| Compressed Air Pressure | 4.5kg/cm2 | |
| Compressed Air CFM | 8 CFM (without leaflet unit) 12 CFM (with leaflet unit) | |
| Machine and | Safety Guards | |
| Operator Safety | Mechanical Overload Protection | |
| | Electrical Overload Protection | |
| HNOURAT | 4X 1E | CHNOLE |







XTECHNOCRAT INDIA PVT. LTD.

- Manufacturing Unit
 - Plot No. 14/1/B, Panchratna Ind. Estate, Nr. Ramol over bridge, Ramol, Vatva GIDC, Phase 4, Ahmedabad, India -382445
- Branch Office

Mumbai I Hyderabad I Chandigarh I Kolkata Bangalore | Delhi | Haridwar

****+91 95602 39666